



No.	Item	Material	Quantity
5	U Channel (94094R2)	Die Cast Al A360	1
4	Flat Cap (50522)	Die Cast Al A360	2
3	5/8" Picket (94005S)	6063-T52	13
2	1 1/2" x 1 1/2" x .125 Sq	6063-T6	2
1	U Channel (94094R1)	6063-T52	3

- NOTE:**
1. Gates are shipped assembled
  2. All Rail to post joints welded
  3. All pickets welded in position
  4. All joints welded
  5. Powder Coat: AAMA 2603 Polyester TGIC
  6. Color: DS1120 Matte Black
  7. Specifications shown can be changed by Master Halco only.

Gate Part No.	H	B
722112	46" (1168MM)	29-1/4" (743MM)

DESCRIPTION:  
**COLONIAL SING SWING GATE - STG SPEAR 3 RAIL**



**5' OPENING 5/8" PICKET**

BY:	wjm	DWG:	M132 G 60
DATE:	12-31-2008	DRAFT:	20100225-2
REV:	Deleted Chemical Bond Note	LOC:	MH/detail/gates
REV DATE:	02-25-2010	SCALE:	XXX