



NOTE:

1. Gates are shipped assembled
2. All Rail to post joints welded
3. All pickets welded in position
4. All joints welded
5. Powder Coat: AAWMA 2603 Polyester TGIC
6. Color: DS1120 Matte Black
7. Specifications shown can be changed by Master Halco only.

No.	Item	Material	Quantity
4	Flat Cap (50522)	Die Cast Al A360	2
3	5/8" Picket (94005S)	6063-T52	9
2	1 1/2" x 1 1/2" x .125 Sq	6063-T6	2
1	U Channel (94094R-1)	6063-T52	3

DESCRIPTION:

COLONIAL SING SWING GATE - STG SPEAR 3 RAIL



4' OPENING 5/8" PICKET

Gate Part No.	H	B
721972	46" (1168MM)	29-1/4" (743MM)

BY:	wjmn	DWG:	M132 G 48
DATE:	12-31-2008	DRAFT:	20100225-2
REV:	Deleted Chemical Bond Note	LOC:	MH/detail/gates
REV DATE:	02-25-2010	SCALE:	XXX