



No.	Item	Material	Quantity
5	U Channel (94094BR-1)	6063-T52	2
4	Flat Cap (50522)	Die Cast Al A360	2
3	5/8" Picket (94005S)	6063-T52	9
2	1 1/2" x 1 1/2" x .125 Sq	6063-T6	2
1	U Channel (94094R-1)	6063-T52	1

- NOTE:**
1. Gates are shipped assembled
 2. All Rail to post joints welded
 3. All pickets welded in position
 4. All joints welded
 5. Powder Coat: AAMA 2603 Polyester TGIC
 6. Color: DS1120 Matte Black
 7. Specifications shown can be changed by Master Halco only.

DESCRIPTION:

COLONIAL SING SWING ARCH GATE
STG SPEAR 3 RAIL

4' OPENING 5/8" PICKET

Gate Part No.	H	B
725352	46" (1168MM)	29-1/4" (743MM)

BY: wjm

DWG: M132 G 48A

DATE: 09-01-2009

DRAFT: 20100225-2

REV: Deleted Chemical Bond Note

LOC: MH/detail/gates

REV DATE: 02-25-2010



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