



NOTE:

1. Gates are shipped assembled
2. All Rail to post joints welded
3. All pickets welded in position
4. All joints welded
5. Powder Coat: AAMA 2603 Polyester TGIC
6. Color: DS1120 Matte Black
7. Specifications shown can be changed by Master Halco only.

No.	Item	Material	Quantity
4	Flat Cap	Die Cast Al A360	2
3	5/8" Picket (94005S)	6063-T52	9
2	1 1/2" x 1 1/2" x .125 Sq	6063-T6	2
1	U Channel (94094R-1)	6063-T6	3

DESCRIPTION:

COLONIAL SING SWING GATE - SPEAR 3 RAIL

4' OPENING 5/8" PICKET

Gate Part No.	H	B
721892	46" (1168MM)	29-1/4" (743MM)
721902	58" (1473MM)	41-1/4" (1048MM)
721912	70" (1778MM)	53-1/4" (1353MM)

BY: wjm DWG: M131 G 48

DATE: 12-18-2008 DRAFT: 20100225-2

REV: Deleted Chemical Bond Note LOC: MH/detail/gates

REV DATE: 02-25-2010 SCALE: XXX

